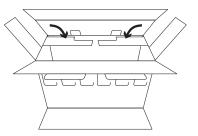
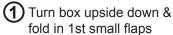
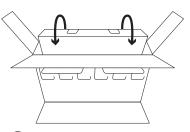
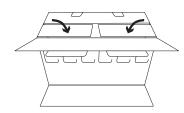
BOX BASE ASSEMBLY



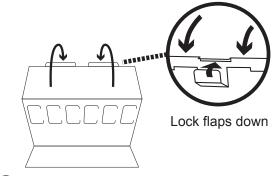




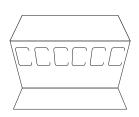
2 Fold over 1st large flap



3 Fold in 2nd small flaps

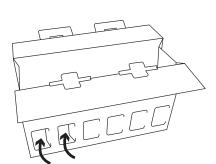


4 Fold over 2ND large flap

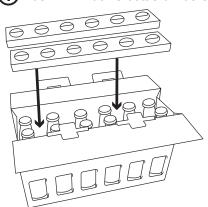


(5) Finished base

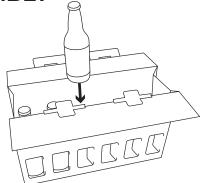
BOTTLE DIVIDER & BOX LID ASSEMBLY



1 Push in windows/bottle dividers



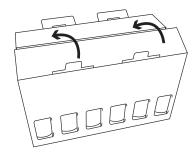
4 Insert bottle neck dividers



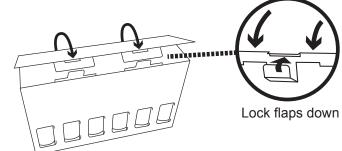
2 Place bottles between dividers & rotate so labels are visible



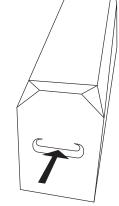
3 Box full of bottles



(5) Fold over front flap



(6) Fold over back flap



7 Push in carry handle flaps